Window and Door Technology





Roto Patio Alversa

Universal hardware for minimum effort in Parallel Sliding and Tilt&Slide systems

Catalogue for aluminium profiles



german made What does that mean?





Roto Frank AG with headquarters in Leinfelden-Echterdingen near Stuttgart is a German group of companies. Roto has grown robustly – organically and consistently.

Our common values represent an identity that has enabled Roto, as a German company, to become a service leader. The value structure of our company is based on three pillars:

- Continuity, results and reliability
- Experience, ambition to succeed and vision
- Knowledge, ability and German engineering skills

As a technological pioneer, Roto develops intelligent product solutions that feature impressively precise technology and long service life.

Production and environmental management as well as logistics, irrespective of the manufacturing country, are based on German values such as reliability, thoroughness and vision.

German precision in design and development as well as quality and process management guarantee that we can provide outstanding performance and high-quality services – worldwide.

The consistent implementation of German values in quality specifications and standards ensures that our partners and customers can place their trust in us. This is "german made".

People across the globe trust our superior performance. They know that they can rely on us for

custom-designed, functional and reliable solutions and a comprehensive range of services.

The Roto name has represented an inventive spirit and technological progress in compatible components for the construction industry since 1935. Roto Frank AG is currently wholly owned by families descended from the company's founder, Wilhelm Frank. It takes the form of a holding for all companies in the Roto Group. Our roots are in Baden-Württemberg, Germany.

We are active all over the world with an extensive business portfolio, two divisions and more than 4000 employees.

The outstanding quality of Roto solutions frequently goes unseen. Millions of items of Roto hardware have enabled windows and doors all over the world to work correctly and move as intended. Even where Roto products can be seen imme-

diately, they impress because they ensure flawless functionality. Roto roof windows improve the quality of life in the rooms underneath the roof. Flashing for photovoltaics and solar thermal energy and the special stairs from Roto Columbus complete our extensive range of products.

We work intensively on the basis of clear management and conduct principles to secure the position of the Roto Group as a success story and to ensure continued success.

We are inspired time and time again by the requests and expectations of our customers – whether you are a builder, planner, architect, manufacturer or retailer of windows and doors, or manufacturer or specialist retailer for roofing.



Roto

Worldwide



Roto Frank Latina SA Buenos Aires (ARG)



Roto Frank Chile Santiago (CL)



Roto Frank Belarus Minsk (BY)



Roto Frank S.A. Nivelles (BE)



Roto Frank Brasil Ltd.

San Jose (BR)



Fermax Componentes Ltd. Colombo (BR)





Roto Fasco Canada Inc. Mississauga, Ontario (CA)



Roto Frank Building Materials Co. Ltd. Beijing (CN)





Roto Frank AG Leinfelden / Velbert (DE)



Roto Frank Ehitusrautised OÜ Tallinn (EE)





Roto Frank Ferrures Saint Avold (FR)



Roto Frank Asia - Pacific Liaison Office India Mumbai (IN)



Roto Frank Italia San Donà di Piave (IT)



Roto Frank Latvijā Jūrmala (LV)



Roto Frank Lithuania Vilnius (LT)





Roto Frank Austria GmbH Kalsdorf (AT)



Roto Frank Warsaw (PL)



Roto Romania S.R.L. Bucharest (RO)



OOO Roto Frank Noginsk (RU)





Roto Frank S.A. Montmeló (ES





Roto Frank Ltd. Sti. Istanbul (TR)





Roto Elzett Certa Kft. Lövő / Sopron (HU)





Roto Frank Asia-Pacific Pte. Ltd. Hanoi (VN)





Roto Frank Okucia Budowlane Sp. z Kiev (UA)





Roto Frank of America Inc. Chester (US)





Roto Frank Indonesia Jakarta (ID)







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1 Information

1.1 General



INFO

All dimensions stated in millimetres. Other values are specified.

The following markings are used in this document.

1.1.1 Product characteristics

Symbol	Meaning
	Designation
1)/\/\/\/\/\	Damping
	DIN left / right
· • • • • • • • • • • • • • • • • • • •	Backset
	Colour
	Colour code
	Sash width
3	Sash weight
₹	Sash height
i	Information
	Length
Nº	Material number
	Opening type
	Frame width
	Frame groove
	Number of screws
	Type of screws
	Packaging



1.1.2 Opening types

Symbol	Meaning
	Tilt&Slide
	Parallel Sliding

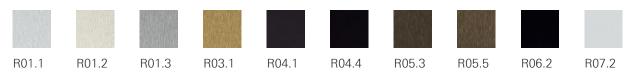
1.1.3 Ventilation types

Symbol	Meaning
	Without ventilation
	Night ventilation
£}:	Tilt ventilation
	Comfortable tilt ventilation

1.1.4 Colours

Colour code	Colour	RAL number
R01.1	Natural silver	-
R01.2	Nickel silver	-
R01.3	Titanium	-
R01.4	Chromium	-
R01.5	Silver	-
R03.1	Brass, matt	-
R03.2	Brass, shiny	-
R03.3	Gold	-
R03.4	Stainless-steel design	-
R04.1	Grey brown	8019
R04.3	Olive brown	-
R04.4	Black brown	8022
R05.3	Medium bronze	-
R05.4	Dark bronze	-
R05.5	Bronze	-
R06.2M	Jet black, matt	9005 matt
R06.2	Jet black	9005
R06.4M	Black, matt	-
R07.1	Pure white	9010
R07.2	Traffic white	9016
R07.3	Cream	9001
SP. COL.	Special colour	-
Raw	Uncoated	-

Colour examples





INFO

Colours may deviate in the illustration.

1.1.5 Abbreviations

Abbreviation	Meaning
LOCK. / lock.	Lockable
AL	Aluminium
DIN L / R	DIN left / right
SW	Sash width
SH	Sash height
S.kg	Sash weight
Hex.	Hexalobular internal screw
Υ	Yes
kg	Kilograms
T&S	Tilt&Slide
Max.	Maximum
mm	Millimetres
N	No
Not dep.	Not depicted
PS	Parallel Sliding
RC	Resistance class
SEC	Security
std.	Standard
T10	Torx 10

1.1.6 Copyright protection

The contents of this document are copyright-protected. This content can be used when working with the hardware. Any other use is not permitted without written permission of the manufacturer.

1.2 Roto Patio Alversa



Universal hardware for minimum effort in Parallel Sliding and Tilt&Slide systems

Window fabricators are always looking for easy and efficient solutions. They are looking for hardware which combines the highest manufacturing quality with a wide variety of potential applications, quick installation and minimum manufacturing and storage logistics. In this sense, the more flexible and universally applicable a system is, the better it is. Roto meets these high demands. Roto listens closely and understands, and then transforms window fabricators' requirements into perfect solutions.

Roto Patio Alversa: The answer to the need for universal hardware for minimum effort in Parallel Sliding and Tilt&Slide systems.

Roto Patio Alversa reduces the effort in production, manufacture and storage logistics to a minimum.

This is ensured by a combination of

- Universal central locking system,
- universal handle and
- modular sliding system.

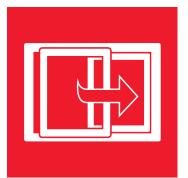
Two opening types in one system.

Opening types



Tilt&Slide (KS)

In Tilt&Slide systems, the door leaf can be brought into tilt mode with a handle position of 90°. This enables the use of tilt ventilation. If the handle is moved further into the 180° position (handle pointing upwards), the locking mechanisms in the lower region are released and the sash pivots outwards. It is retracted in the parallel position and can then be moved to the side.



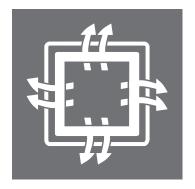
Parallel Sliding (PS)

With the convenient Parallel Sliding system, the door leaf is retracted in a parallel position at 90° and can then be moved. In the 180° position (handle pointing upwards), the ventilation function in question is achieved. The switching sequence is therefore very intuitive for the user, as it is identical to the known operation of Tilt&Turn windows.



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Ventilation types



Night ventilation

For night ventilation, the entire sash is moved a few millimetres away from the frame. This enables air to circulate without the opening being visible from outside.



Tilt ventilation

This innovation combines the advantages of a Parallel Sliding system with the tried-and-tested tilt ventilation function. The sash is tilted in the 180° handle position.



Comfort tilt ventilation

With comfortable tilt ventilation, the sash is automatically moved into the tilted position and closed again by operating the handle. This significantly increases comfort, especially when the sash is heavy.

Roto Patio Alversa

	Roto Patio Alversa KS	Roto Patio Alversa		Roto Patio Alversa PS Air	Roto Patio Alversa
Components	T				
	Tilt&Slide (KS)		Parallel S	iliding (PS)	
	With tilt ventilation	without ventilation	With night venti- lation	With tilt ventilation	With tilt ventilation Comfort
	Max. sash weight	Max. sash weight	Max. sash weight	Max. sash weight	Max. sash weight
	Hardware overview	Hardware overview	Hardware overview	Hardware overview	Hardware overview
	→ from page 53	→ from page 59	→ from page 65	→ from page 71	→ from page 77
Bogies					
Undamped	-	-	_	_	-
Damped	-				
Scissors-slider					
Tilt&Slide		_	_	_	-
Parallel Sliding night ventilation	_			_	-
Parallel Sliding tilt venti- lation	_	_	-		
Top guide block					
Fixed	_	•		_	_
Tiltable	_	-	-	•	•
Lower connecting-rod					
With bullet catch track		_	_	_	_
With night ventilation track	_	_	•	_	_
With mishandling device	_	-	_	_	
Upper connecting-rod					
With night ventilation track	_	_		_	_
With comfort scissor stay	_	-	_	_	
Espagnolette					1
Flush-encased gearbox without mishandling device			•		-
SEC flush-encased gearbox without mishandling device					
Roto Line AL geared-handle					
Roto Line AL lockable geared-handle					
Flush-encased gearbox	•	•	•	•	•
Roto Line Alversa geared- handle					
Roto Line Alversa lockable geared-handle					



1.3 Storage conditions



Protecting components against dirt and dust

Always keep the containers closed, and always cover open hardware containers or goods stored open (i.e. with a layer of cardboard).

Protecting components against mechanical damage

Only transport and handle the containers using suitable means of transport or conveyance (forklifts, lifting devices and roller belts, etc.). Only stack pallets and cardboard boxes (during transport) to the maximum height specified in the printed instructions on the packaging.

Protecting components against direct moisture and wet

The packaging must remain dry and the components must not get wet. This applies to storage and transport, as well as for unloading and loading procedures. Where appropriate, plastic protective sheets or similar are to be used during outdoor transport (i.e. on-site transport) when raining.

Only store components in suitable closed rooms and not outdoors. Condensation must absolutely be avoided during the entire duration of transport and storage.

If containers nevertheless get wet...

Immediately unpack the components from the wet containers, dry the components and check for damage (signs of corrosion). In any case, repack the usable components when dry with new packaging material

000

1.4 Environment



Environmental compatibility of the hardware components

Our objective is to succeed in manufacturing our hardware components with the lowest possible consumption of energy and operating resources, and we strive to produce extremely durable hardware components. To achieve this, we conserve natural resources, minimise energy consumption and use raw materials in an environmentally friendly manner.

Environmental impact resulting from the hardware

The surface quality of our treated surfaces is abrasion-resistant. No environmental pollution is caused by hardware components when the stipulated use is complied with.

Environmental compatibility of the packaging

We use recyclable disposable packaging made of reinforced cardboard, steel strapping, PVC packaging tape, PE sheeting, timber frames, single-use wooden pallets, cable ties, elastomer cord as well as reusable packaging, reusable boxes from Schäfer, pallet crates and EURO wooden pallets.

Environmental compatibility of disposal

Our hardware is made of materials which enable environmentally friendly material utilisation and can be disposed of as mixed scrap.

Returning packaging material

Our packaging with the INTERSEROH logo is accepted free of charge by every INTERSEROH disposal partner. The directory of your local disposal partners can be requested nationwide from the telephone exchange of ISD INTERSEROH GmbH in Cologne using the following telephone number: +49 2203 9147-322. The Roto INTERSEROH number is 25582.



1.5 Certifications

1.5.1 Environmental management

Roto Frank AG Leinfelden provides proof of environmental awareness with certification in accordance with DIN EN ISO 14001.

Roto takes into consideration the environmental compatibility of products and procedures which conserve resources right from the beginning, during development, design, planning, production and logistics.

The certification underlines the environmental awareness at Roto:

- Roto works towards health and safety at the workplace, accident prevention and system safety as its fundamental goal when it comes to occupational safety.
- Roto views environmental protection as an integral part of all its business activities and decisions. The company is shaped by its environmentally conscious behaviour, the environmental compatibility of its products and procedures, as well as the preservation of existing resources.
- The long service life of Roto products also contributes to the preservation of existing resources.





1.5.2 Quality management

The certification in accordance with the international standard DIN EN ISO 9001 certifies that Roto plans, documents and appropriately implements the entire development, production and sales process systematically. Starting with development and design through to quality planning, production and assembly right through to sales and customer service.

The certification is an external indication of the quality awareness practised at Roto:

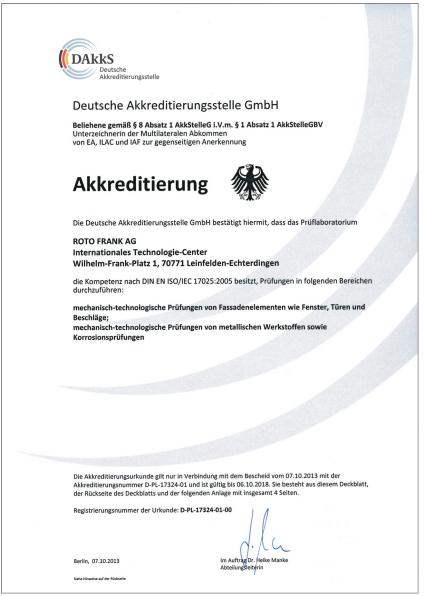
- Roto's objective is to ensure continuous product and service improvements for the benefit of its customers.
- Roto offers its customers innovative, environmentally friendly and technically sophisticated architectural hardware technology.
- Roto products are supplied punctually worldwide with constant guaranteed quality.
- Roto's comprehensive view regards all business activities including all the activities within the company to be the key to achieving long-term corporate success.
- Roto employees are supported in their personal development and fulfil Roto's high quality requirements in their day-to-day work. Their work is performance and goal-oriented.





1.5.3 International Technology Centre (ITC)

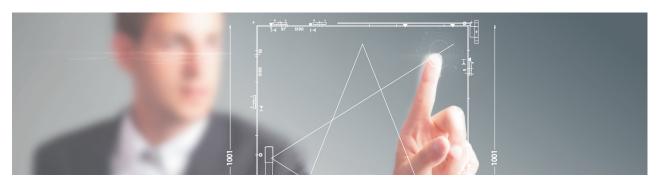
The Roto Group has owned a modern International Technology Centre (ITC) at its Leinfelden headquarters since October 1996. This facility is available for both our own material and product testing as well as for inspecting finished products made by Roto market partners.



The ITC is accredited in accordance with DIN EN ISO/IEC 17025 and has the expertise required to perform tests in areas including mechanical technological testing of facade elements such as windows, doors and hardware, as well as metallic materials.

Achieving accreditation in accordance with DIN EN ISO/IEC 17025 represents the highest distinction for a test institute in the private industry. The requirements for this are an extensive quality management system, trained personnel, high-quality test rigs and measuring instruments, as well as continuous external monitoring by the accreditation authorities.

1.6 Roto Con Orders



Just four steps for a finished parts list

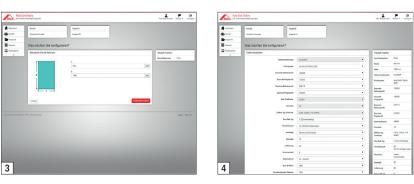
Roto Con Orders is the perfect solution for window and door manufacturers, and for dealers. This is because with the high-performance online hardware configurator, an individual configuration of window and door hardware can be generated very easily and in an extremely short time – for all common shapes and opening types. Just a few mouse clicks and a couple of numeric entries, and the individual parts list including a technical illustration of the hardware itemisation is finished. The list can be changed, adjusted or personalised as desired. It can be exported in various data formats, enabling it to be used for individual offers or orders. Benefit from this efficient Roto online tool, save time during configuration, management and ordering with Roto Con Orders.

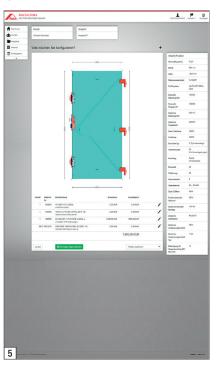
Hardware configuration has never been this easy

With intuitive menu guidance, you generate an optimum parts list in just four steps:









- 1. Selection of the product group
- 2. Selection of the design template
- 3. Entry of sizes
- 4. Individual detailed settings and adjustments
- 5. **Result:** Output of a detailed data sheet with a technical illustration and a complete parts list with editable order numbers, descriptions and individual and total prices.



Intelligent additional functions simplify your processes





Roto Con Orders makes it easy for you to simplify and accelerate your processes. A large number of useful functions are available to help you do this:

- Store your own company addresses and logos in the header of your offers
- Create and manage customer-specific projects
- Generate individual customer hardware templates
- Integrate a discount structure system
- Material master management
- Due to its responsive design, it can be used on all devices such as PCs, tablets, and smartphones

Get started straight away thanks to web-based solution

Roto Con Orders is a web-based solution that you can access around the world and around the clock. You only require a computer with a web browser and Internet access for this purpose. To work with the online hardware configurator, please register once with your e-mail address in the portal for dealers and manufacturers at:



www.roto-frank.com

1.7 Additional media



1.7.1 Documents

This catalogue offers an overview of the product range. Detailed technical information can be found in the documents listed below.

Installation, maintenance and operation instructions

Title	Document no.
Roto Patio Alversa – Timber and PVC profiles	IMO_407
Roto Patio Alversa – Aluminium profiles	IMO_408
Roto Patio Alversa – Aluminium profiles with 16 mm hardware groove	IMO_409

Catalogues

Title	Document no.
Roto Patio Alversa – Catalogue for timber and PVC profiles	CTL_93
Roto Handles – Handles for all opening types	CTL_1

The above-mentioned documents can be downloaded in the "Service" area of the Roto Window and Door Technology website:



www.roto-frank.com

1.7.2 Videos

Installation videos relating to each product group can be found in the "Service" area of the Roto Window and Door Technology website:



www.roto-frank.com



1.8 Further Roto products

1.8.1 Roto Tilt&Turn



Roto NX is a Tilt&Turn hardware system based on the proven Roto NT – with new features and functions that make the system a safe investment for the future. Roto NX provides intelligent responses to new requirements, with a focus on efficiency, security, comfort and design.

Today, almost any project is feasible with Roto hardware technology for aluminium windows and doors – in a short time, produced to outstanding quality and under favourable terms. For inward opening and outward opening windows.

Roto Tilt&Turn - PVC / timber windows and balcony doors



Roto NX

The Tilt&Turn hardware system for windows and balcony doors shaping the industry once again



Roto NT

The world's biggest selling Tilt&Turn hardware system for windows and balcony doors



Roto NT Designo

Concealed hinge solution for windows and balcony doors with high sash weights up to 150 kg

Roto Tilt&Turn - Aluminium windows and balcony doors



Roto AL

Universal hardware for aluminium windows and balcony doors



Roto AL Designo

Concealed hardware for aesthetic aluminium windows and balcony doors

Roto Outward Opening – Outward opening windows



Roto FS Kempton

Stainless-steel friction stays for outward opening windows



Roto PS Aintree

Stainless-steel parallel stays for outward opening windows



1.8.2 Roto Sliding



Roto offers a comprehensive range of hardware solutions for a wide variety of sliding doors.

Roto Patio - High-quality sliding windows and doors



Roto Patio Fold

Premium hardware for Fold&Slide systems with a large surface



Roto Patio Life

Comfort hardware for large sliding doors



Roto Patio Lift

Standard hardware for large Lift&Slide doors



Roto Patio Alversa

Universal hardware for minimum effort in Parallel Sliding and Tilt&Slide systems



Roto Patio Inowa

Intelligent hardware for tightly sealed sliding systems

Roto Inline - Simple sliding windows and doors



Roto Inline

Hardware systems for simple sliding windows and doors

1.8.3 Roto Door



Millions of items of Roto hardware have enabled windows and doors all over the world to work correctly and move as intended. With Roto Door, we are concentrating on the development and production of door technology that meets modern requirements in terms of security and comfort.

Roto Safe - Multipoint locking systems



Roto Safe H

Mechanical multipoint locking system for lever-handle operated doors



Roto Safe C

Mechanical multipoint locking system for cylinder-operated doors



Roto Safe E

Electromechanical multipoint locking systems for doors

Roto Solid - Hinges



Roto Solid S

Screw-on hinges for doors



Roto Solid B

Butt hinges for doors





Roto Eifel - Thresholds



Roto Eifel

Tailor-made range of thresholds for tightly sealed accessible doors and balcony doors

1.9 Imprint

Roto Frank AG

Window and Door Technology Wilhelm-Frank-Platz 1 70771 Leinfelden-Echterdingen Germany Telephon +49 (0) 711 7598 0 Fax +49 (0) 711 7598 253 info@roto-frank.com www.roto-frank.com П



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Up to 160 kg sash weight	37
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Vertical cross section	43



2 Application diagrams



2.1 Application ranges

Sash width: max. 2000 mm
Sash height: max. 2700 mm
Sash weight: max. 200 kg
Rebate clearance: 11.5 – 12 mm
7 mm minimum overlap height

Hardware axis: 10 mm

Maximum retracting distance: 122 mm

Frame groove: V.01 and V.02

Sash groove: 15 / 20

Compatible with RC 2/RC 2 N

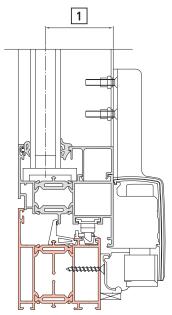
Sash arrangement according to diagrams A, C and D

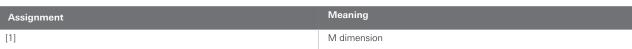
For profiles which run on the inside only

Operating range: -20 °C to +50 °C



2.2 M dimension







INFO

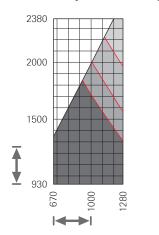
See the following pages for the permitted product-specific M dimension. Different dimensions must be technically checked by Roto.



2.3 Roto Patio Alversa | KS

2.3.1 Up to 100 kg sash weight







The specifications in the application diagram refer to the glass weight in kg/m².

 $1 \text{ mm/m}^2 \text{ glass thickness} = 2.5 \text{ kg}$

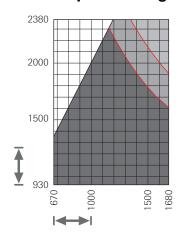
SH:SW = max. 2:1

Dimension M = max. 62 mm

Application rang		
670 – 1280 mm	Sash width (SW)	l≪→l
930 – 2380 mm	Sash height (SH)	<u>‡</u>
max. 100 kg	Sash weight (S.kg)	
max. 60 kg/m²	Glass weight	_



2.3.2 Up to 160 kg sash weight







The specifications in the application diagram refer to the glass weight in kg/m².

1 mm/m 2 glass thickness $\stackrel{\circ}{=}$ 2.5 kg

SH:SW = max. 2:1

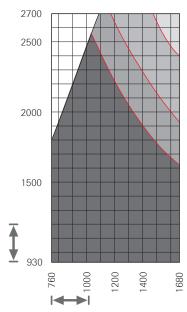
Dimension M = max. 62 mm

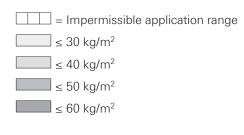
		Application range
l↔l	Sash width (SW)	670 – 1680 mm
<u>‡</u>	Sash height (SH)	930 – 2380 mm
3	Sash weight (S.kg)	max. 160 kg
_	Glass weight	max. 60 kg/m²

2.4 Roto Patio Alversa | PS without / with night ventilation

2.4.1 Up to 160 kg sash weight







The specifications in the application diagram refer to the glass weight in kg/m².

1 mm/m² glass thickness = 2.5 kg

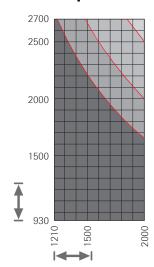
SH:SW = max. 2.5:1

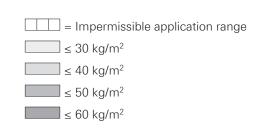
Dimension M = max. 68 mm

		Application range
	Sash width	760 – 1680 mm
I ←→ I	(SW)	
T	Sash height	930 – 2700 mm
₹	(SH)	
•	Sash weight	max. 160 kg
3	(S.kg)	
_	Glass weight	max. 60 kg/m²



2.4.2 Up to 200 kg sash weight





The specifications in the application diagram refer to the glass weight in kg/m².

1 mm/m 2 glass thickness $\stackrel{\circ}{=}$ 2.5 kg

SH:SW = max. 2.5:1

Dimension M = max. 68 mm

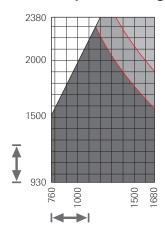
		Application range
	Sash width	1210 – 2000 mm
I ←→ I	(SW)	
T	Sash height	930 – 2700 mm
Ţ	(SH)	
	Sash weight	max. 200 kg
3	(S.kg)	
_	Glass weight	max. 60 kg/m²



2.5 Roto Patio Alversa | PS Air

2.5.1 Up to 160 kg sash weight







The specifications in the application diagram refer to the glass weight in kg/m².

 $1 \text{ mm/m}^2 \text{ glass thickness} = 2.5 \text{ kg}$

SH:SW = max. 2:1

Dimension $M = max. 68 mm^{[1]}$

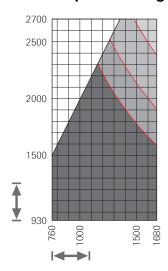
		Application range
	Sash width	760 – 1680 mm
I ←→ I	(SW)	
T	Sash height	930 – 2380 mm
↓	(SH)	
	Sash weight	max. 160 kg
	(S.kg)	
-	Glass weight	max. 60 kg/m²

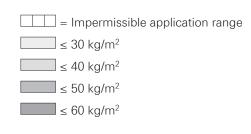
^[1] Mandatory from dimension M 44 mm retrofit set for the lock-in position.



2.6 Roto Patio Alversa | PS Air Com

2.6.1 Up to 160 kg sash weight





The specifications in the application diagram refer to the glass weight in kg/m^2 .

1 mm/m² glass thickness = 2.5 kg

SH:SW = max. 2:1

Dimension M = max. 68 mm

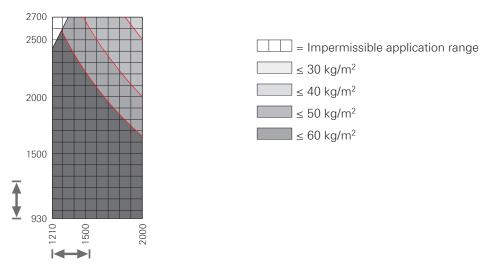
		Application range
	Sash width	760 – 1680 mm
I ←→ I	(SW)	
T	Sash height	930 – 2700 mm
Ţ	(SH)	
•	Sash weight	max. 160 kg ^[2]
3	(S.kg)	
-	Glass weight	max. 60 kg/m²





2.6.2 Up to 200 kg sash weight





The specifications in the application diagram refer to the glass weight in kg/m².

1 mm/m 2 glass thickness $\stackrel{\circ}{=}$ 2.5 kg

SH:SW = max. 2:1

Dimension M = max. 68 mm

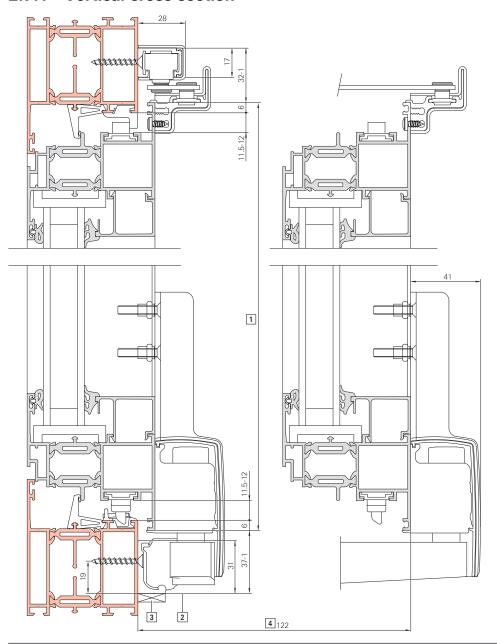
		Application range
	Sash width	1210 – 2000 mm
←→	(SW)	
T	Sash height	930 – 2700 mm
Ŧ	(SH)	
	Sash weight	max. 200 kg ^[3]
3	(S.kg)	
_	Glass weight	max. 60 kg/m²

^[3] Mandatory from S.kg >140 kg retrofit set for tilt assistance.



Profile sections 2.7

2.7.1 Vertical cross section



Assignment	Meaning
[1]	SH
[2]	Max. top edge of finished floor
[3]	Underlay the roller track over the entire length on site in order to transfer the load.
[4]	Retracting distance





Design variants

Note regarding the design variants	
See page	46
Diagram A	
See page	47
Diagram C	
See page	48
Diagram D	
See page	49



3 Design variants

3.1 Note regarding the design variants

Combinations for constructing the Patio Alversa are assigned to the following diagrams.

These combinations can be built in DIN L and R.

The cross sections show where the espagnolette is installed.



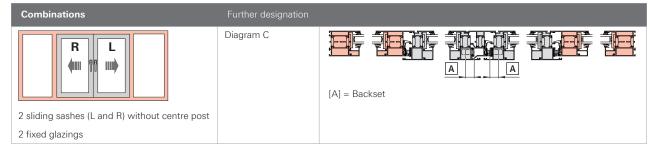


3.2 Diagram A

Combinations	Further description	
1 sliding sash (L or R)	Diagram A	[A] = Backset
1 fixed glazing element	Diagram C	
R L (1111)	J	[A] = Backset
2 sliding sashes (L and R) with centre post		
2 fixed glazing elements		
R	Diagram B	[A] = Backset
1 sliding sash (L or R)		
1 frame, internal, flush with the wall		
R	Diagram G	[A] = Backset
1 sliding sash (L or R)		
2 fixed glazing elements		
	Diagram K	[A] = Backset
2 sliding sashes (L and R)		
1 fixed glazing element		



3.3 Diagram C



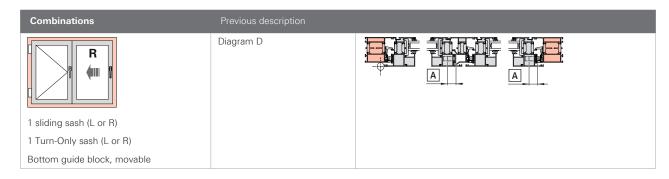




3.4 Diagram D











INFO

Turn-Only sash (diagram D) can be opened for cleaning and maintenance work.



Roto Patio Alversa KS	
Diagram A	53
Diagram C	56
Roto Patio Alversa PS without night venti-	
lation	
Diagram A	59
Diagram C	62
Roto Patio Alversa PS with night ventilation	n
Diagram A	65
Diagram C	68
Roto Patio Alversa PS Air	
Diagram A	71
Diagram C	74
Roto Patio Alversa PS Air Com	
Diagram A	77
Diagram C	80



4 Hardware overviews

The hardware overviews on the following pages are a recommendation on the part of Roto Frank AG.

The basic page layout in the hardware overviews chapter firstly shows examples of the combination of individual hardware components, and the associated parts list can be seen on the following pages.

Additional combinations of hardware components can be found in the catalogue.

The item numbers in the squares link the hardware overview to the parts list.

The actual composition of the hardware depends on:

- The height of the element
- The width of the element
- The weight of the element
- Security grade
- Profile system
- Variation



INFO

Security grades

- Basic security (BSec) and security grade 1 (RC 1 N) are jointly mapped out in a single hardware overview. For a BSec hardware set, replace all security strikers with standard strikers.
- The RC 1 N, RC 2 and RC 2 N security grades refer to the entire system.
- The hardware combinations shown in the hardware overviews are recommendations.
- The hardware complies with the corresponding security grades in the required system tests.
- However, the security grades are only complied with if all of the other components in the system (e.g. profile system, reinforcement, glass, etc.) are also designed for this.
- Steel security strike plates must generally be used in systems with a 9 mm hardware axis.



INFO

Security grades

- The RC 2 and RC 2 N security grades refer to the entire system.
- The hardware combinations shown in the hardware overviews are recommendations.
- The hardware complies with the corresponding security grades in the required system tests.
- However, the security grades are only complied with if all of the other components in the system (e.g. profile system, reinforcement, glass, etc.) are also designed for this.



INFO

Variations

The hardware overviews in diagram C only show the second opening sash in full. The full hardware overview of the cropped, first opening sash can be found in diagram A.

Profile-related frame components and general sets are listed in additional chapters.

Recommended handles can be found in the handles catalogue.

Determine the required quantity of essential hardware components with Roto Con Orders.



INFO

Roto Con Orders

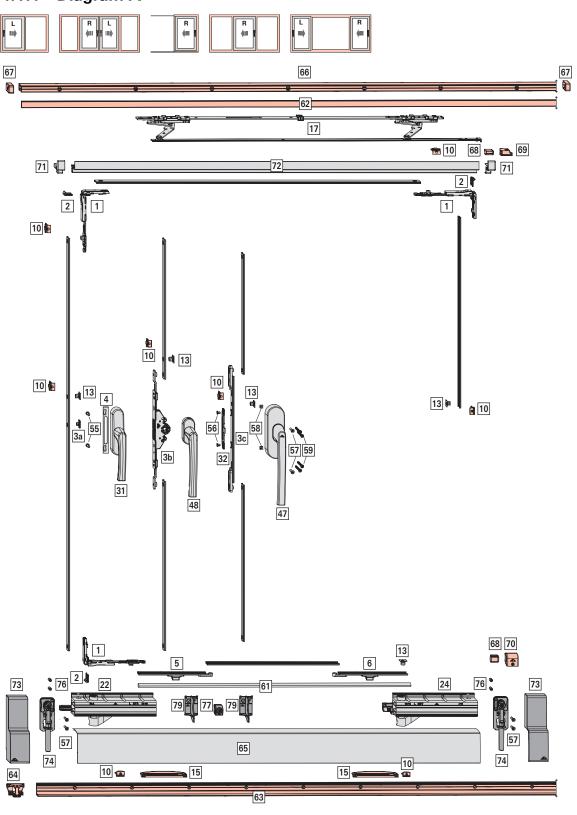
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4.1 Roto Patio Alversa | KS

4.1.1 Diagram A







^{[5] 1} unit from SW ≤1480 mm; 2 units from SW >1480 mm

^[7] S.kg > 100 kg



¹ unit from SW >1480 mm



Position	Description	std.	RC 2 / RC 2 N
[57]	Countersunk screw M5 x 25	-	
Espagnolett	tes		
[3a]	Insertable connector bolt → from page 106		_
[3b]	Flush-encased gearbox → from page 104	-	_
[3c]	Adjustable centre section → from page 106	-	
	Flush-encased gearbox without mishandling device → from page 105	-	SEC
Espagnolett	te support set → from page 148	'	<u>'</u>
[4]	Espagnolette support		
[55]	Flat-headed screw M5 x 12		
Handles			
[48]	Handle – see catalogue CTL_1		Lock.
[31]	Roto Line AL geared-handle – see catalogue CTL_1		Lock.
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1	-	Lock.
Cam and stri	ker set ^[8] → from page 119	·	
	Strikers V.01 / V.02	-	
	Insertable cams	-	
Connecting	rods → from page 149	<u> </u>	
Security co	mponents		
	SEC flush-encased gearbox set → from page 105	-	
	SEC coupler component → from page 150	-	
	SEC striker → from page 120	_	
	SEC insertable cam → from page 150	-	
	SEC rebate-clearance reduction set → from page 151	_	
	Run-up block → from page 151	_	
	SEC espagnolette protection set → from page 107	-	

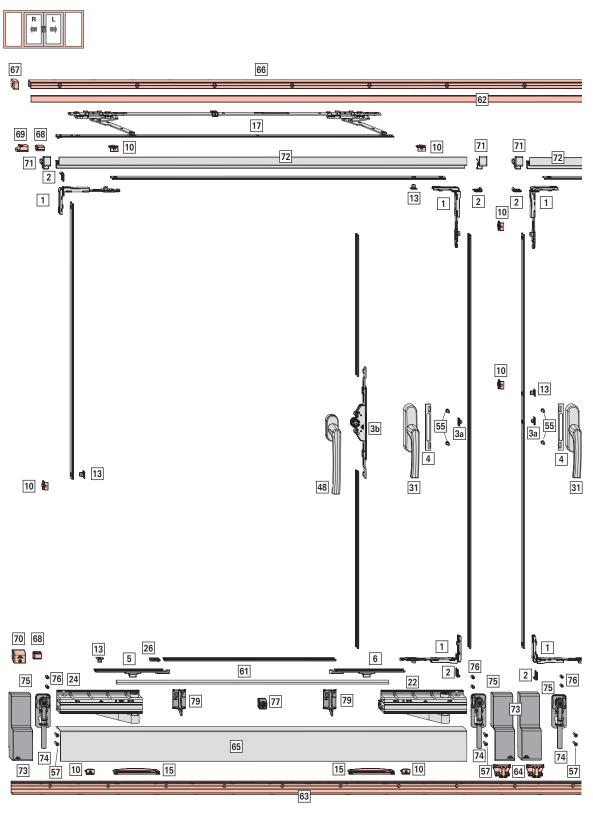


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4.1.2 Diagram C







Position	Description	std.
[26]	Travel restrictor	•
Bullet-catch 1	track set → from page 98	
[5]	Left bullet-catch track	
[6]	Right bullet-catch track	
Guide plate s	set → from page 123	
[15]	Guide plates	•
[10]	Strikers V.01 / V.02	
[13]	Insertable cams	-
Bogie sets →	rom page 88	
[22]	Leading bogie	
[24]	Trailing bogie without damping	
	Countersunk tapping-screw ST4.8 x 50	•
Track sets →	rom page 91	
[72]	Retaining track	•
[71]	End caps for retaining track	
[61]	Connecting rod	
[65]	Cover profile bogies	
	Cover cap for cover profile bogies [9]	
[79]	Supporting piece [10]	•
[77]	Support block [11]	
[66]	Guide track	•
[62]	Guide track cover profile	•
[67]	End caps for guide track	
[63]	Roller track	•
[64]	Bottom guide block	•
[70]	Stop part, bottom	
[68]	Rubber buffer stop part	
[69]	Stop part, top	
	Flat-headed self-tapping screw ST3.9 x 9.5	
	Countersunk tapping-screw ST3.9 x 45	
	Countersunk tapping-screw ST4.8 x 50	
Corner drive	set → from page 112	
[1]	Corner drive without mishandling device	•
[2]	Retaining fork	•
[13]	Insertable cams	
	sor stay set, Tilt&Slide → from page 94	
[17]	Sliding scissor stay, Tilt&Slide	
Reinforceme	ent part sets ^[12] → from page 90	
[73]	Cover caps reinforcement part	
[74]	Reinforcement parts	

^[9] Only up to S.kg 100 kg



^{[10] 1} unit from SW \leq 1480 mm; 2 units from SW >1480 mm

^{[11] 1} unit from SW >1480 mm

^[12] S.kg >100 kg

Position	Description	std.
[76]	Rivet nuts	•
[57]	Countersunk screw M5 x 25	
Espagnolette	es	
[3a]	Insertable connector bolt → from page 106	
[3b]	Flush-encased gearbox → from page 104	•
	Flush-encased gearbox without mishandling device → from page 105	•
Espagnolette	e support set → from page 148	
[4]	Espagnolette support	•
[55]	Flat-headed screw M5 x 12	
Handles		
[48]	Handle – see catalogue CTL_1	
[31]	Roto Line AL geared-handle – see catalogue CTL_1	•
Cam and strik	er set ^[13] → from page 119	
	Strikers V.01 / V.02	
	Insertable cams	•
Connecting	rods → from page 149	I





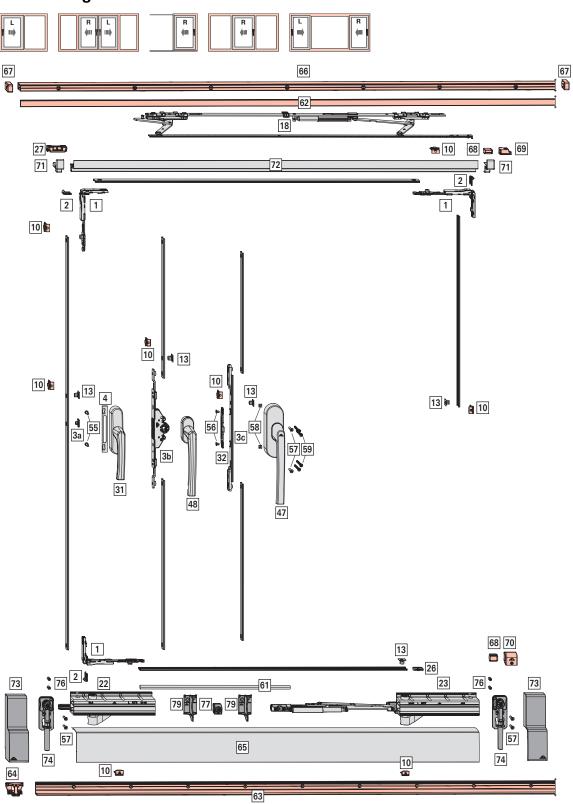
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4.2 Roto Patio Alversa | PS without night ventilation

4.2.1 Diagram A







Position	Description	std.	RC 2 / RC 2 N
[26]	Travel restrictor	•	•
Bogie sets	→ from page 88		
[22]	Leading bogie		
	Leading tandem bogie	•	-
[23]	Trailing bogie with damping		-
	Trailing tandem bogie with damping	•	-
	Countersunk tapping-screw ST4.8 x 50	•	-
Track sets	from page 91		
[72]	Retaining track	•	•
[71]	End caps for retaining track	-	-
[61]	Connecting rod	•	•
[65]	Cover profile bogies	•	•
	Cover cap for cover profile bogies		
[79]	Supporting piece [14]		
[77]	Support block [15]	•	
[66]	Guide track	•	
[62]	Guide track cover profile		
[67]	End caps for guide track		
[63]	Roller track	•	
[64]	Bottom guide block	•	
[70]	Stop part, bottom		
[68]	Rubber buffer stop part	•	
[69]	Stop part, top	•	
	Flat-headed self-tapping screw ST3.9 x 9.5	•	
	Countersunk tapping-screw ST3.9 x 45		
	Countersunk tapping-screw ST4.8 x 50	•	
Corner drive	e set → from page 112		
[1]	Corner drive without mishandling device		
[2]	Retaining fork	•	
[13]	Insertable cams		
Locking set	→ from page 119		
[10]	Strikers V.01 / V.02		
[13]	Insertable cams		
Parallel Slid	ing sliding scissor stay set, night ventilation → from page 94		
[18]	Sliding scissor stay, Parallel Sliding		
[27]	Fixed top guide block		
Reinforcem	ent part sets → from page 90		
[73]	Cover caps reinforcement part		•
[74]	Reinforcement parts	_	_
[76]	Rivet nuts		_
[57]	Countersunk screw M5 x 25		_
Espagnolett			_

^{[14] 1} unit from SW \leq 1480 mm; 2 units from SW >1480 mm

^{[15] 1} unit from SW >1480 mm







Position	Description	std.	RC 2 / RC 2 N
[3a]	Insertable connector bolt → from page 106		_
[3b]	Flush-encased gearbox → from page 104		_
[3c]	Adjustable centre section → from page 106		
	Flush-encased gearbox without mishandling device → from page 105		SEC
Espagnolet	te support set → from page 148	<u> </u>	
[4]	Espagnolette support		
[55]	Flat-headed screw M5 x 12		
Handles		<u> </u>	
[48]	Handle – see catalogue CTL_1		Lock.
[31]	Roto Line AL geared-handle – see catalogue CTL_1		Lock.
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1		Lock.
Cam and str	iker set ^[16] → from page 119		
	Strikers V.01 / V.02		
	Insertable cams	-	
Connecting	rods → from page 149		
Security co	mponents		
	SEC flush-encased gearbox set → from page 105	-	
	SEC coupler component → from page 150	-	
	SEC striker → from page 120		
	SEC insertable cam → from page 150	-	
	SEC rebate-clearance reduction set → from page 151	-	
	Run-up block → from page 151	_	
	SEC espagnolette protection set → from page 107	_	



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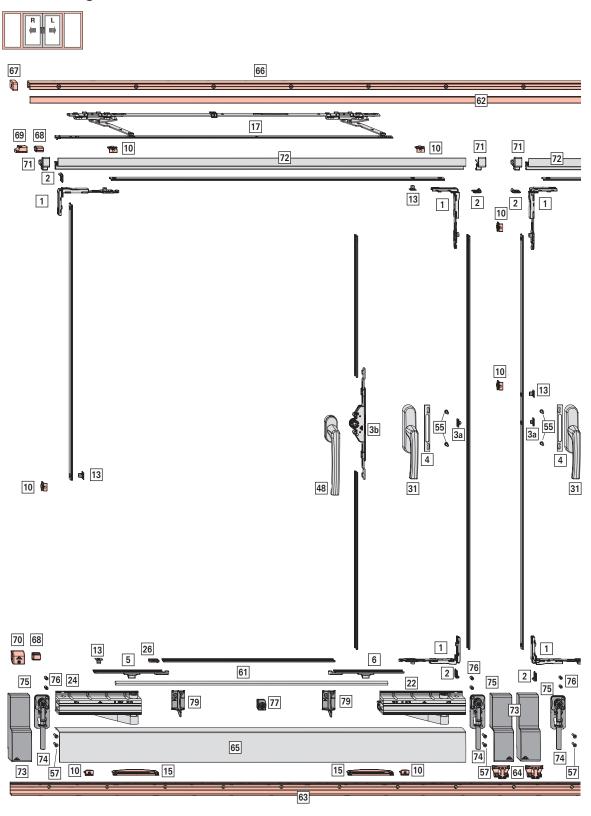




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Subject to change

4.2.2 Diagram C







Travel restrictor m page 88 Leading bogie Leading tandem bogie Trailing bogie with damping Trailing tandem bogie with damping Countersunk tapping-screw ST4.8 x 50 m page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18] Guide track	
Leading bogie Leading tandem bogie Trailing bogie with damping Trailing tandem bogie with damping Countersunk tapping-screw ST4.8 x 50 m page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Support block [18]	
Leading tandem bogie Trailing bogie with damping Trailing tandem bogie with damping Countersunk tapping-screw ST4.8 x 50 m page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	
Trailing bogie with damping Trailing tandem bogie with damping Countersunk tapping-screw ST4.8 x 50 In page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
Trailing tandem bogie with damping Countersunk tapping-screw ST4.8 x 50 m page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	
Countersunk tapping-screw ST4.8 x 50 m page 91 Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	
Retaining track End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
End caps for retaining track Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
Connecting rod Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
Cover profile bogies Cover cap for cover profile bogies Supporting piece [17] Support block [18]	•
Cover cap for cover profile bogies Supporting piece [17] Support block [18]	
Supporting piece [17] Support block [18]	
Support block [18]	
	_
Cuide sugal:	
Guide track	
Guide track cover profile	
End caps for guide track	
Roller track	
Bottom guide block	
Stop part, bottom	
Rubber buffer stop part	
Stop part, top	
Flat-headed self-tapping screw ST3.9 x 9.5	
Countersunk tapping-screw ST3.9 x 45	
Countersunk tapping-screw ST4.8 x 50	
→ from page 112	
Corner drive without mishandling device	
Retaining fork	
Insertable cams	
om page 119	
Strikers V.01 / V.02	
Insertable cams	
iding scissor stay set, night ventilation → from page 94	
Sliding scissor stay, Parallel Sliding	
Fixed top guide block	
art sets → from page 90	
Cover caps reinforcement part	
Reinforcement parts	
Rivet nuts	
Countersunk screw M5 x 25	
	Roller track Bottom guide block Stop part, bottom Rubber buffer stop part Stop part, top Flat-headed self-tapping screw ST3.9 x 9.5 Countersunk tapping-screw ST3.9 x 45 Countersunk tapping-screw ST4.8 x 50 → from page 112 Corner drive without mishandling device Retaining fork Insertable cams Insertable cams Iding scissor stay set, night ventilation → from page 94 Sliding scissor stay, Parallel Sliding Fixed top guide block art sets → from page 90 Cover caps reinforcement part Reinforcement parts Rivet nuts



^{[18] 1} unit from SW >1480 mm



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Position	Description	std.
[3a]	Insertable connector bolt → from page 106	
[3b]	Flush-encased gearbox → from page 104	
	Flush-encased gearbox without mishandling device → from page 105	
Espagnolette	support set → from page 148	1
[4]	Espagnolette support	
[55]	Flat-headed screw M5 x 12	•
Handles		'
[48]	Handle – see catalogue CTL_1	
[31]	Roto Line AL geared-handle – see catalogue CTL_1	•
Cam and strike	er set ^[19] → from page 119	'
	Strikers V.01 / V.02	
	Insertable cams	•
Connecting r	ods → from page 149	





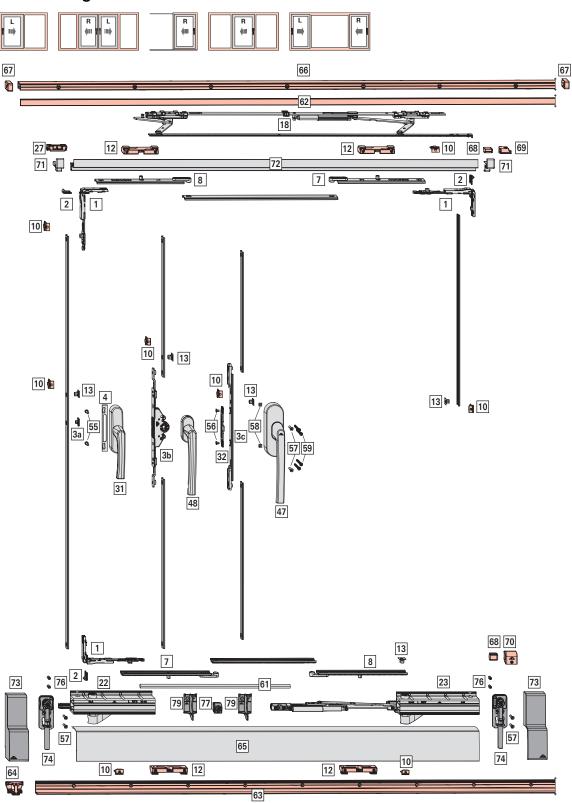
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4.3 Roto Patio Alversa | PS with night ventilation

4.3.1 Diagram A







Position	Description	std.	RC 2 / RC 2 N
Night ventil	ation striker set → from page 121		
[12]	Night ventilation strikers V.01 / V.02		
[10]	Strikers V.01 / V.02		
[7]	Night ventilation tracks 2	•	
[8]	Night ventilation tracks 1		
[13]	Insertable cams		
Bogie sets	→ from page 88		
[22]	Leading bogie		
	Leading tandem bogie		
[23]	Trailing bogie with damping		
	Trailing tandem bogie with damping		
	Countersunk tapping-screw ST4.8 x 50		
Track sets	→ from page 91		
[72]	Retaining track		
[71]	End caps for retaining track	•	
[61]	Connecting rod	•	
[65]	Cover profile bogies		
	Cover cap for cover profile bogies		
[79]	Supporting piece [20]		
[77]	Support block [21]		
[66]	Guide track		
[62]	Guide track cover profile		
[67]	End caps for guide track		
[63]	Roller track	•	
[64]	Bottom guide block		
[70]	Stop part, bottom		
[68]	Rubber buffer stop part		
[69]	Stop part, top		
	Flat-headed self-tapping screw ST3.9 x 9.5		
	Countersunk tapping-screw ST3.9 x 45		
	Countersunk tapping-screw ST4.8 x 50		
Corner drive	e set → from page 112		
[1]	Corner drive without mishandling device		
[2]	Retaining fork	•	
[13]	Insertable cams		
Parallel Slid	ing sliding scissor stay set, night ventilation → from page 94	l l	
[18]	Sliding scissor stay, Parallel Sliding		
[27]	Fixed top guide block		
Reinforcem	ent part sets → from page 90		
[73]	Cover caps reinforcement part		
[74]	Reinforcement parts		
[76]	Rivet nuts		



^{[21] 1} unit from SW >1480 mm





Position	Description	std.	RC 2 / RC 2 N
[57]	Countersunk screw M5 x 25		•
Espagnolett	tes	1	
[3a]	Insertable connector bolt → from page 106		_
[3b]	Flush-encased gearbox → from page 104		_
[3c]	Adjustable centre section → from page 106		
	Flush-encased gearbox without mishandling device → from page 105		SEC
	SEC connector	_	
Espagnolett	te support set → from page 148		
[4]	Espagnolette support		
[55]	Flat-headed screw M5 x 12		
Handles			
[48]	Handle – see catalogue CTL_1		Lock.
[31]	Roto Line AL geared-handle – see catalogue CTL_1		Lock.
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1		Lock.
Cam and stri	ker set ^[22] \rightarrow from page 119	<u>'</u>	
	Strikers V.01 / V.02		•
	Insertable cams	•	
Connecting	rods → from page 149		
Security co	mponents		
	SEC flush-encased gearbox set → from page 105	-	
	SEC coupler component → from page 150	-	•
	SEC striker → from page 120	_	•
	SEC insertable cam → from page 150	_	•
	SEC rebate-clearance reduction set → from page 151	_	•
	Run-up block → from page 151	_	•
	SEC espagnolette protection set → from page 107	_	

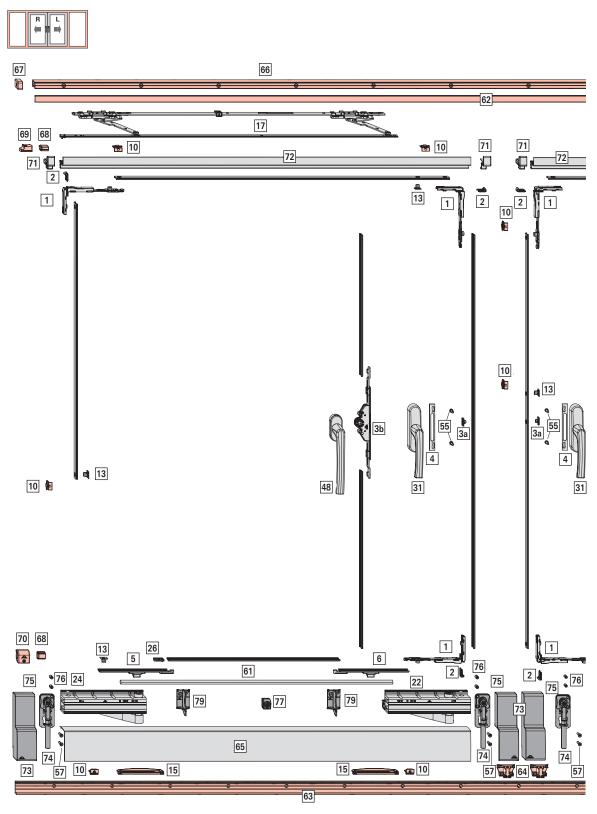


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4.3.2 Diagram C







Position	Description	std.
[26]	Travel restrictor	
Night ventilat	tion striker set → from page 121	
	Night ventilation strikers V.01 / V.02	
[10]	Strikers V.01 / V.02	
	Night ventilation tracks 2	
	Night ventilation tracks 1	
[13]	Insertable cams	
Bogie sets →	from page 88	
[22]	Leading bogie	
	Leading tandem bogie	
[23]	Trailing bogie with damping	
	Trailing tandem bogie with damping	
	Countersunk tapping-screw ST4.8 x 50	
Track sets →		
[72]	Retaining track	
[71]	End caps for retaining track	
[61]	Connecting rod	
[65]	Cover profile bogies	
	Cover cap for cover profile bogies	
[79]	Supporting piece [23]	
[77]	Support block [24]	
[66]	Guide track	
[62]	Guide track cover profile	
[67]	End caps for guide track	
[63]	Roller track	
[64]	Bottom guide block	
[70]	Stop part, bottom	
[68]	Rubber buffer stop part	
[69]	Stop part, top	
	Flat-headed self-tapping screw ST3.9 x 9.5	
	Countersunk tapping-screw ST3.9 x 45	
	Countersunk tapping-screw ST4.8 x 50	
Corner drive	set → from page 112	
[1]	Corner drive without mishandling device	
[2]	Retaining fork	
[13]	Insertable cams	
Locking set -	rom page 119	
[10]	Strikers V.01 / V.02	
[13]	Insertable cams	•
Parallel Slidin	ng sliding scissor stay set, night ventilation → from page 94	
[18]	Sliding scissor stay, Parallel Sliding	•
[27]	Fixed top guide block	

[23] 1 unit from SW \leq 1480 mm; 2 units from SW > 1480 mm

[24] 1 unit from SW >1480 mm



Position	Description	std.
Reinforceme	ent part sets → from page 90	
[73]	Cover caps reinforcement part	
[74]	Reinforcement parts	
[76]	Rivet nuts	•
[57]	Countersunk screw M5 x 25	
Espagnoletto	es	
[3a]	Insertable connector bolt → from page 106	
[3b]	Flush-encased gearbox → from page 104	
	Flush-encased gearbox without mishandling device → from page 105	
Espagnolette	e support set → from page 148	<u>'</u>
[4]	Espagnolette support	
[55]	Flat-headed screw M5 x 12	
Handles		'
[48]	Handle – see catalogue CTL_1	
[31]	Roto Line AL geared-handle – see catalogue CTL_1	
Cam and strik	er set ^[25] → from page 119	1
	Strikers V.01 / V.02	
	Insertable cams	



Roto Con Orders

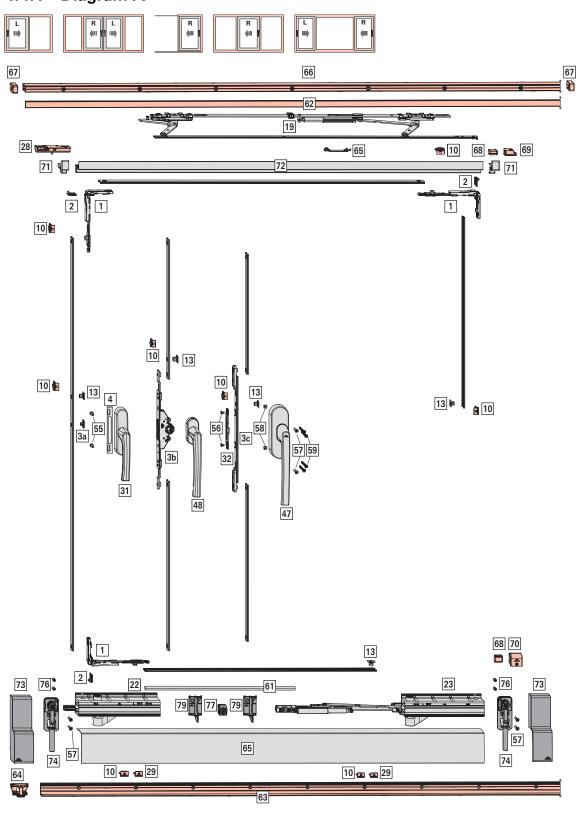
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4.4 Roto Patio Alversa | PS Air

4.4.1 Diagram A







Insertable connector bolt → from page 106

^[29] Dimension M > 44 mm



^[26] Only up to S.kg 100 kg

^{[27] 1} unit from SW ≤1480 mm; 2 units from SW >1480 mm

^{[28] 1} unit from SW >1480 mm



Position	Description	std.	RC 2 / RC 2 N
[3b]	Flush-encased gearbox → from page 104		_
[3c]	Adjustable centre section → from page 106		
	Flush-encased gearbox without mishandling device → from page 105		SEC
Espagnolett	te support set → from page 148		1
[4]	Espagnolette support		
[55]	Flat-headed screw M5 x 12		
Handles			
[48]	Handle – see catalogue CTL_1		Lock.
[31]	Roto Line AL geared-handle – see catalogue CTL_1		Lock.
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1		Lock.
Cam and stri	Cam and striker set ^[30] → from page 119		1
	Strikers V.01 / V.02		
	Insertable cams		
Connecting	rods → from page 149		1
Security co	mponents		
	SEC flush-encased gearbox set → from page 105	_	
	SEC coupler component → from page 150	_	
	SEC striker → from page 120	_	
	SEC insertable cam → from page 150	_	
	SEC rebate-clearance reduction set → from page 151	_	
	Run-up block → from page 151	_	
	SEC espagnolette protection set → from page 107	_	



INFO

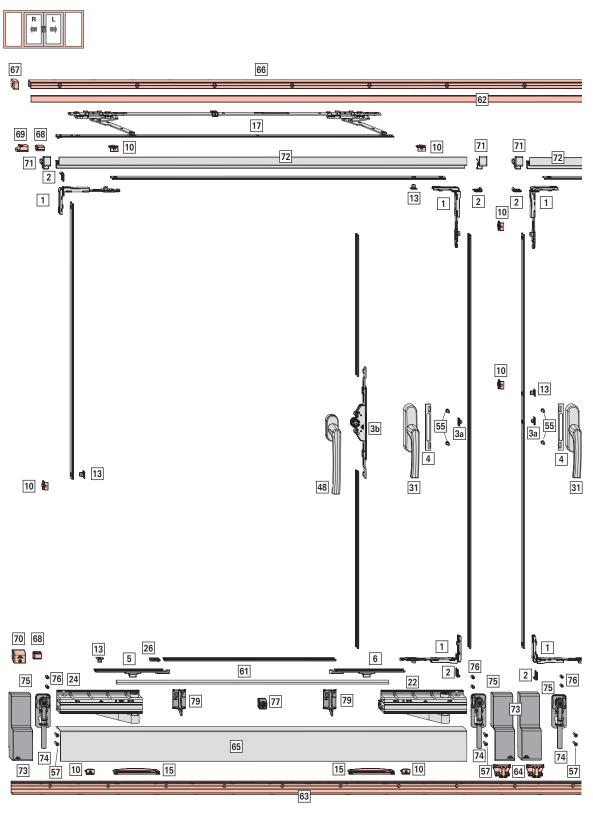
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4.4.2 Diagram C



Shown: 100 kg to 160 kg, standard (std.)





Position	Description	std.
[26]	Travel restrictor	
Tilt striker se	t → from page 122	
	Tilt strikers V.01 / V.02	
	Strikers V.01 / V.02	
	Insertable cams	_
Bogie sets →	from page 88	
[22]	Leading bogie	
[23]	Trailing bogie with damping	_
[20]	Countersunk tapping-screw ST4.8 x 50	
Track sets →	from page 91	_
[72]	Retaining track	
[71]	End caps for retaining track	_
[61]	Connecting rod	-
[65]	Cover profile bogies	-
[00]	Cover cap for cover profile bogies	
[79]		_
[77]	Supporting piece [31]	
	Support block [32] Guide track	
[66]		-
[62]	Guide track cover profile	
[67]	End caps for guide track	-
[63]	Roller track	-
[64]	Bottom guide block	
[70]	Stop part, bottom	-
[68]	Rubber buffer stop part	
[69]	Stop part, top	•
	Flat-headed self-tapping screw ST3.9 x 9.5	-
	Countersunk tapping-screw ST3.9 x 45	
	set → from page 112	
[1]	Corner drive without mishandling device	
[2]	Retaining fork	
[13]	Insertable cams	
Locking set -	→ from page 119	
[10]	Strikers V.01 / V.02	•
[13]	Insertable cams	
Parallel Slidin	ng sliding scissor stay set, tilt ventilation → from page 95	
	Sliding scissor stay, Parallel Sliding	
[28]	Tiltable top guide block	•
	Retrofit set for lock-in position [33]	
Parallel Slidin	ng sliding scissor stay set, night ventilation → from page 94	
[18]	Sliding scissor stay, Parallel Sliding	
[27]	Fixed top guide block	



^{[32] 1} unit from SW >1480 mm



^[33] Dimension M > 44 mm

Position	Description	std.
Reinforceme	ent part sets → from page 90	
[73]	Cover caps reinforcement part	
[74]	Reinforcement parts	
[76]	Rivet nuts	
[57]	Countersunk screw M5 x 25	
Espagnolette	tes	1
[3a]	Insertable connector bolt → from page 106	
[3b]	Flush-encased gearbox → from page 104	
	Flush-encased gearbox without mishandling device → from page 105	
Espagnolette	te support set → from page 148	·
[4]	Espagnolette support	
[55]	Flat-headed screw M5 x 12	
Handles		-
[48]	Handle – see catalogue CTL_1	
[31]	Roto Line AL geared-handle – see catalogue CTL_1	
Cam and strik	iker set ^[34] → from page 119	·
	Strikers V.01 / V.02	
	Insertable cams	
Connecting	rods → from page 149	1



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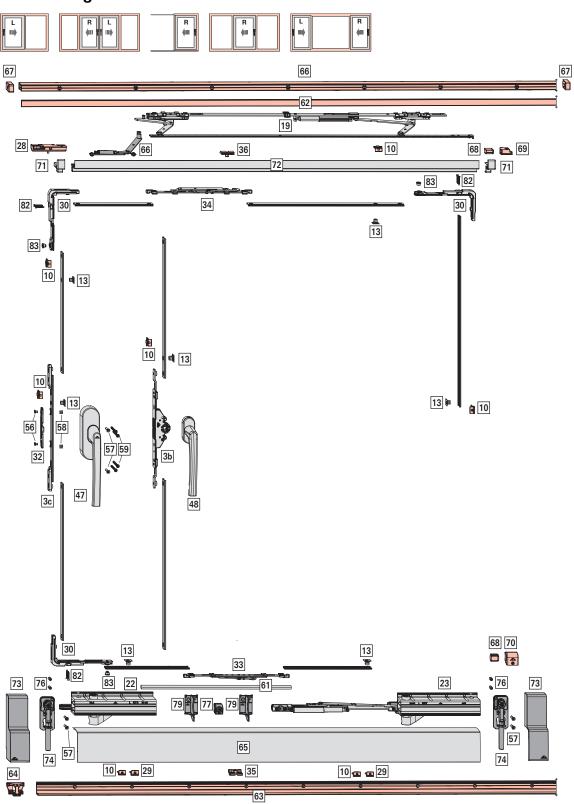
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4.5 Roto Patio Alversa | PS Air Com

4.5.1 Diagram A



Shown: 100 kg to 160 kg, standard (std.)





Position	Description	std.
Tilt striker set	→ from page 122	
[29]	Tilt strikers V.01 / V.02	
[10]	Strikers V.01 / V.02	
[13]	Insertable cams	
Bogie sets → f	from page 88	
[22]	Leading bogie	
	Leading tandem bogie	
[23]	Trailing bogie with damping	
	Trailing tandem bogie with damping	•
	Countersunk tapping-screw ST4.8 x 50	•
Track sets → f	from page 91	
[72]	Retaining track	
[71]	End caps for retaining track	
[61]	Connecting rod	
[65]	Cover profile bogies	
	Cover cap for cover profile bogies	
[79]	Supporting piece [35]	
[77]	Support block [36]	
[66]	Guide track	
[62]	Guide track cover profile	
[67]	End caps for guide track	
[63]	Roller track	
[64]	Bottom guide block	
[70]	Stop part, bottom	
[68]	Rubber buffer stop part	•
[69]	Stop part, top	•
	Flat-headed self-tapping screw ST3.9 x 9.5	•
	Countersunk tapping-screw ST3.9 x 45	•
	Countersunk tapping-screw ST4.8 x 50	•
Comfort set →	from page 97	
[34]	Comfort scissor stays	
[13]	Insertable cams	
[33]	Mishandling device	
[30]	Reinforced corner drives	
[82]	Countersunk tapping-screw ST3.9 x 25	
[83]	Special screw M6 x 10	•
Comfort set fra	ame components → from page 124	l
[36]	Comfort scissor stay frame components	
[35]	Mishandling device frame components	
Parallel Sliding	sliding scissor stay set, tilt ventilation → from page 95	
[19]	Sliding scissor stay, Parallel Sliding	
[28]	Tiltable top guide block	

[35] 1 unit from SW \leq 1480 mm; 2 units from SW > 1480 mm

[36] 1 unit from SW >1480 mm

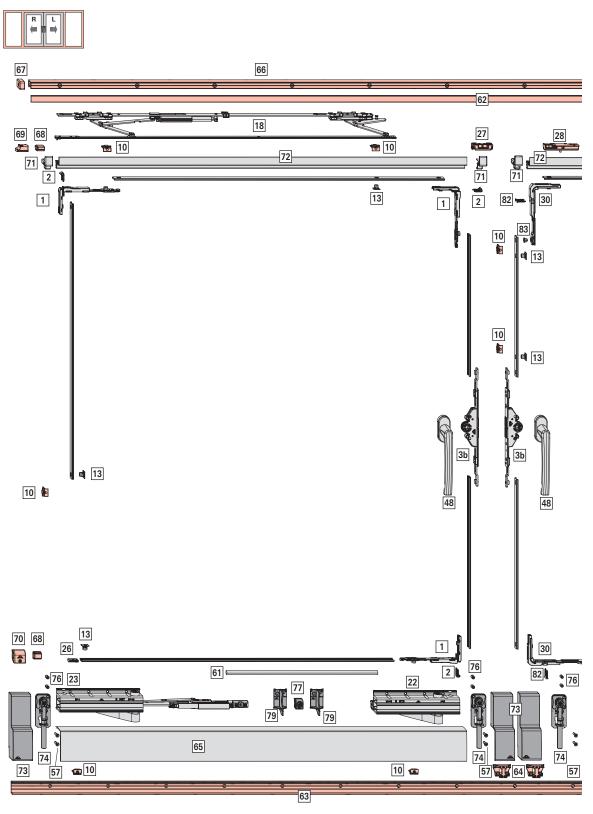




Position	Description	std.
[66]	Retrofit set for tilt assistance [37]	
Reinforcement	part sets → from page 90	'
[73]	Cover caps reinforcement part	
[74]	Reinforcement parts	
[76]	Rivet nuts	
[57]	Countersunk screw M5 x 25	
Espagnolettes		'
[3b]	Flush-encased gearbox → from page 104	
[3c]	Adjustable centre section → from page 106	
Handles		,
[48]	Handle – see catalogue CTL_1	
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1	
Cam and striker	set ^[38] → from page 119	'
	Strikers V.01 / V.02	
	Insertable cams	
Connecting ro	ds → from page 149	



4.5.2 Diagram C



Shown: 100 kg to 160 kg, standard (std.)





Position	Description	std.
[26]	Travel restrictor	
Tilt striker set	→ from page 122	
	Tilt strikers V.01 / V.02	
	Strikers V.01 / V.02	
	Insertable cams	
Bogie sets → fi	from page 88	
[22]	Leading bogie	
	Leading tandem bogie	•
[23]	Trailing bogie with damping	•
	Trailing tandem bogie with damping	•
	Countersunk tapping-screw ST4.8 x 50	
Track sets → fi	from page 91	
[72]	Retaining track	•
[71]	End caps for retaining track	•
[61]	Connecting rod	•
[65]	Cover profile bogies	
	Cover cap for cover profile bogies	•
[79]	Supporting piece [39]	
[77]	Support block [40]	•
[66]	Guide track	•
[62]	Guide track cover profile	•
[67]	End caps for guide track	•
[63]	Roller track	•
[64]	Bottom guide block	•
[70]	Stop part, bottom	•
[68]	Rubber buffer stop part	•
[69]	Stop part, top	•
	Flat-headed self-tapping screw ST3.9 x 9.5	•
	Countersunk tapping-screw ST3.9 x 45	
	Countersunk tapping-screw ST4.8 x 50	•
Comfort set →	from page 124	'
	Comfort scissor stays	
[13]	Insertable cams	•
	Mishandling device	
[30]	Reinforced corner drives	•
[82]	Countersunk tapping-screw ST3.9 x 25	•
[83]	Special screw M6 x 10	•
Comfort set fra	ame components → from page 124	·
	Comfort scissor stay frame components	•
	Mishandling device frame components	•
Corner drive se	et → from page 112	<u>'</u>
[1]	Corner drive without mishandling device	•

[39] 1 unit from SW \leq 1480 mm; 2 units from SW >1480 mm

[40] 1 unit from SW >1480 mm



Position	Description	std.
[2]	Retaining fork	
[13]	Insertable cams	
Locking set → from	page 119	
[10]	Strikers V.01 / V.02	
[13]	Insertable cams	
Parallel Sliding sliding	ng scissor stay set, tilt ventilation → from page 95	
	Sliding scissor stay, Parallel Sliding	
[28]	Tiltable top guide block	
	Retrofit set for tilt assistance [41]	
Parallel Sliding sliding	ng scissor stay set, night ventilation → from page 94	
[18]	Sliding scissor stay, Parallel Sliding	
[27]	Fixed top guide block	
Reinforcement part	sets → from page 90	
[73]	Cover caps reinforcement part	
[74]	Reinforcement parts	
[76]	Rivet nuts	
[57]	Countersunk screw M5 x 25	
Espagnolettes		
[3b]	Flush-encased gearbox → from page 104	
[3c]	Adjustable centre section → from page 106	
Handles		
[48]	Handle – see catalogue CTL_1	
[47]	Roto Line Alversa geared-handle – see catalogue CTL_1	
Cam and striker set ^[42]	→ from page 119	
	Strikers V.01 / V.02	
	Insertable cams	
Connecting rods \rightarrow	from page 149	



INFO

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^[42] SW >1280 mm; SH >1800 mm



^[41] S.kg >140 kg











Bogie sets	
Bogies up to 160 kg	88
Bogies up to 160 kg Tandem bogies up to 200 kg Reinforcement part sets See page Frack sets Track set with retaining track 13 Scissors-slider sets Tilt&Slide Parallel Sliding Comfort sets See page Bullet catch track set	89
Reinforcement part sets	
See page	90
Track sets	
Track set with retaining track 13	92
Scissors-slider sets	
Tilt&Slide	94
Parallel Sliding	94
Comfort sets	
See page	97
Bullet catch track set	
See page	98
Guide block sets	
See page	90



5 Hardware sets

5.1 Bogie sets

5.1.1 Bogies up to 160 kg



















	95)		I//////I			Nο
Bogie set	max. 160 kg	Tilt&Slide	N	Left	1 Piece	799896
		Tilt&Slide	N	Right	1 Piece	799897
		Parallel Sliding	Y	Left	1 Piece	799898
		Parallel Sliding	Υ	Right	1 Piece	799900

Figure	Quantity	Designation
	1	Leading bogie
	1	Trailing bogie
Not dep.	8	Countersunk tapping-screws ST4.8 x 50 T25



5.1.2 Tandem bogies up to 200 kg











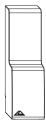


Designation	Quantity	Figure
Leading tandem bogie	1	
Trailing tandem bogie	1	
Countersunk tapping-screws ST4.8 x 50 T25	16	Not dep.



5.2 Reinforcement part sets





















	i		3			Nο
Reinforcement parts and cover caps	For sash weights > 100 kg	Parallel Sliding	R01.5	Silver	1 Piece	793515
		Tilt&Slide	R04.4	Black brown	1 Piece	797565
			R05.4	Dark bronze	1 Piece	793516
			R06.2	Jet black	1 Piece	793517
			R07.2	Traffic white	1 Piece	793518

Contents

Figure	Quantity	Description
	2	Reinforcement parts
	2	Cover caps
②②	4	Rivet nuts
Not sh.	4	Screws M5 x 25



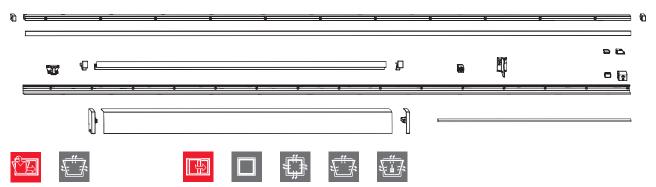
INFO

Using reinforcement parts

- **Tilt&Slide:** for sash weights > 100 kg
- Parallel Sliding: must always be used



5.3 Track sets





5.3.1 Track set with retaining track 13

3		<u> </u>	■		No
R01.5	Silver	670 – 930	1930	1 Piece	767051
		931 – 1080	2230	1 Piece	767052
		1081 – 1280	2630	1 Piece	767053
		1281 – 1480	3030	1 Piece	767054
		1481 – 1680	3430	1 Piece	767075
		1681 – 2000	4130	1 Piece	769841
R04.4	Black brown	670 – 930	1930	1 Piece	797635
		931 – 1080	2230	1 Piece	797636
		1081 – 1280	2630	1 Piece	797637
		1281 – 1480	3030	1 Piece	797638
		1481 – 1680	3430	1 Piece	797639
		1681 – 2000	4130	1 Piece	797640
R05.4	Dark bronze	670 – 930	1930	1 Piece	767076
		931 – 1080	2230	1 Piece	767077
		1081 – 1280	2630	1 Piece	767078
		1281 – 1480	3030	1 Piece	767079
		1481 – 1680	3430	1 Piece	767080
		1681 – 2000	4130	1 Piece	769842
R06.2	Jet black	670 – 930	1930	1 Piece	767081
		931 – 1080	2230	1 Piece	767082
		1081 – 1280	2630	1 Piece	767083
		1281 – 1480	3030	1 Piece	767084
		1481 – 1680	3430	1 Piece	767085
		1681 – 2000	4130	1 Piece	769843
R07.2	Traffic white	670 – 930	1930	1 Piece	767086
		931 – 1080	2230	1 Piece	767087
		1081 – 1280	2630	1 Piece	767088
		1281 – 1480	3030	1 Piece	767089
		1481 – 1680	3430	1 Piece	767090
		1681 – 2000	4130	1 Piece	769844
Roh	Uncoated	670 – 930	1930	1 Piece	767046
		931 – 1080	2230	1 Piece	767047
		1081 – 1280	2630	1 Piece	767048
		1281 – 1480	3030	1 Piece	767049
		1481 – 1680	3430	1 Piece	767050
		1681 – 2000	4130	1 Piece	769840

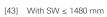
ity Description	Quantity	Figure
1 Guide track	1	
		0
1 Guide track cover profile	1	
2 End caps for guide track	2	



Track set with retaining track 13



Figure	Quantity	Description
<u> </u>	1	Roller track
	1	Bogie cover profile
A	2	Cover caps for bogie cover profile
U		
	1	Retaining track 13
	2	End caps for retaining track
	1	Connecting rod
	1	Guide block, bottom
	1	Stop part, top
	1	Stop part, bottom
Rote		
	1	Rubber buffer stop part
	0 [43]	Support block
	1 [44]	
	1 [45]	Supporting piece
-4y	2 [46]	
Not sh.	10	Flat-headed self-tapping screws ST3.9 x 9.5 ISR15
Not sh.	40	Countersunk tapping screws ST3.9 x 45 ISR15
Not sh.	4	Countersunk tapping screws ST4.8 x 50 ISR25



^[44] With SW > 1480 mm

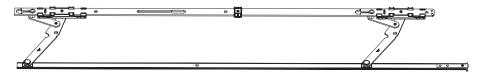


^[45] With SW \leq 1480 mm

^[46] With SW > 1480 mm

5.4 Scissors-slider sets

5.4.1 Tilt&Slide





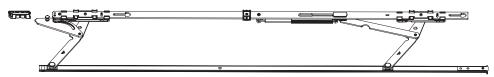




		1///////1			Nο
Tilt&Slide	670 – 930 mm	N	_	1 Piece	810456
Tilt&Slide	931 – 1280 mm	N	_	1 Piece	810457
Tilt&Slide	1281 – 1680 mm	N	_	1 Piece	810458

5.4.2 Parallel Sliding

5.4.2.1 Night ventilation







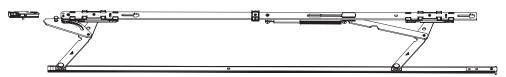


	□	IWWWI			No
Parallel Sliding	760 – 930 mm	Υ	Left	1 Piece	772220
		Υ	Right	1 Piece	772225
	931 – 1280 mm	Υ	Left	1 Piece	772221
		Υ	Right	1 Piece	772226
	1281 – 1680 mm	Υ	Left	1 Piece	772222
		Υ	Right	1 Piece	772227
	1681 – 2000 mm	Υ	Left	1 Piece	772223
		Υ	Right	1 Piece	772228

Figure	Quantity	Designation
	1	Parallel Sliding night ventilation scissors-slider
	1	Fixed top guide block



5.4.2.2 Tilt ventilation









			IWWWI		No
Parallel Sliding	760 – 930 mm	Left	Υ	1 Piece	808816
		Right	Υ	1 Piece	808827
	931 – 1280 mm	Left	Υ	1 Piece	808824
		Right	Υ	1 Piece	808828
	1281 – 1680 mm	Left	Y	1 Piece	808825
		Right	Υ	1 Piece	808829
	1681 – 2000 mm	Left	Υ	1 Piece	808826
		Right	Y	1 Piece	808830

Contents

Figure	Quantity	Description
	1	Sliding scissor stay, Parallel Sliding, tilt ventilation
	1	Tiltable top guide block

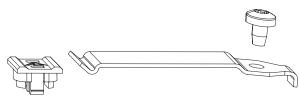
Retrofit sets



INFO

Retrofit sets can only be used in tilt ventilation sliding scissor stay sets.

Retrofit set for lock-in position







	No
Retrofit set for lock-in position	807166

Roto



INFO

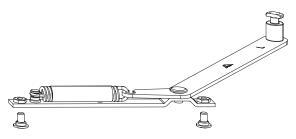
When dimension M > 44 mm.

Contents

Figure	Quantity	Description
A STATE OF THE STA	1	Leaf spring
	1	Catch cam
Not sh.	1	Flat-headed screw (not shown)



Retrofit set for tilt assistance







		No
Retrofit set for tilt assistance	Left	808699
	Right	808732



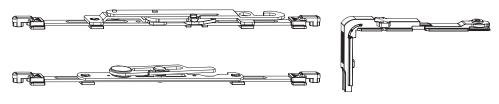
INFO

When S.kg > 140 kg.

Figure	Quantity	Description
	1	Tilt assistance
Not sh.	2	Flat-headed screw (not shown)



5.5 Comfort sets







•	□			No
Comfort set	760 – 1400	Left	1 Piece	772315
		Right	1 Piece	772316
	1401 – 2000	Left	1 Piece	786062
		Right	1 Piece	786063



Contents

Figure	Quantity	Description
	1 [47]	Comfort scissor stay(s)
	2 [48]	
	1	Mishandling device
	3	Reinforced corner drives
Not sh.	4	Insertable cams
Not sh.	12	Self-tapping screw ST3.9 x 25
Not sh.	3	Special screw M6 x 10

For suitable frame components, see → from page 124



INFO

The comfort set includes two comfort scissor stays from SW 1401 mm. One frame component is required for each comfort scissor stay.

CTL_94_EN_v1 · 08 / 2018 · **97**

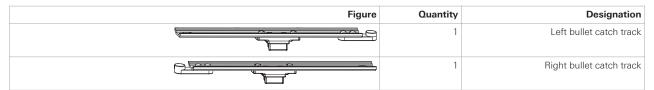
5.6 Bullet catch track set









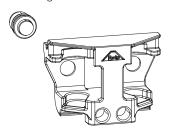






5.7 Guide block sets

For diagram D













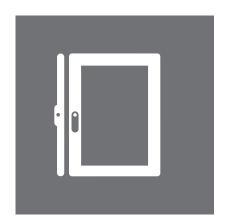




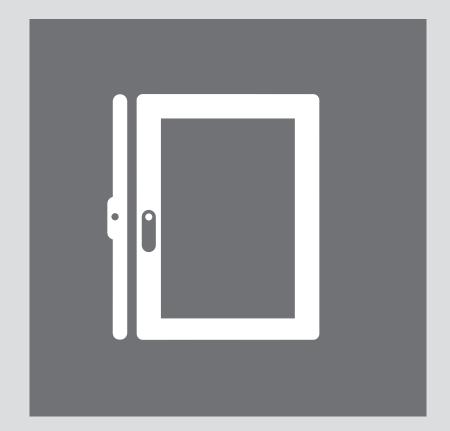




Description	Quantity	Figure
Bottom guide block, movable	1	
Retaining pin	2	6











Flush-encased gearbox

Roto Patio Alversa	104
Roto AL	105
Geared-handle	
Insertable connector-bolt	106
Adjustable centre section	106
SEC geared-handle protection	107



6 Espagnolettes

6.1 Flush-encased gearbox

6.1.1 Roto Patio Alversa

6.1.1.1 Standard













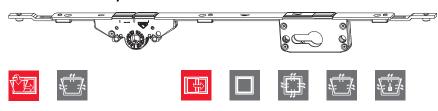






	·•·			Nο
Flush-encased gearbox	25	280	1 Piece	625430
	30	280	1 Piece	625431
	35	280	1 Piece	625432
	40	280	1 Piece	625433

6.1.1.2 Security



	·•·	→		No
Lockable flush-encased gearbox	25	475	1 Piece	625438
	30	475	1 Piece	625439
	35	475	1 Piece	625440
	40	475	1 Piece	625441



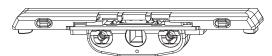
INFO

Not lockable in tilt mode in conjunction with handles with a length of 200 mm.



6.1.2 Roto AL

6.1.2.1 Standard









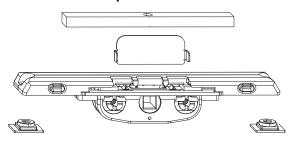






		No
Flush-encased gearbox without mishandling device	10 Piece	378338

6.1.2.2 Security

















		Nº
SEC flush-encased gearbox set	10 Piece	728947

Contents

Figure	Quantity	Description
	1	SEC flush-encased gearbox without MD
	2	SEC connector
	1	SEC drilling protection
	1	SEC rebate-clearance reduction ESP
Not sh.	2	Cylinder screws M5 x 8
Not sh.	1	Countersunk tapping screw ST4.8 x 16 ISR 25



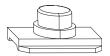
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6.2 **Geared-handle**



The matching geared-handles can be found in the catalogue entitled "Roto Handles - Operation mechanisms catalogue for PVC, timber and aluminium" (CTL_1).

6.2.1 Insertable connector-bolt



















6.2.2 Adjustable centre section

















			Nο
Adjustable centre section	For Roto Line Alversa geared-handle	1 Piece	779637



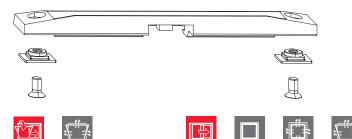


6.2.3 SEC geared-handle protection

for Roto Line AL lockable geared-handle

6.2.3.1 Security

Sets



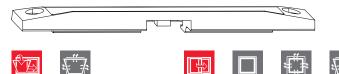




Contents

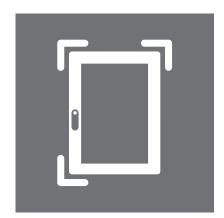
Figure	Quantity	Designation
	1	SEC geared-handle protection
	2	SEC connector
Not dep.	2	Countersunk screw M5 x 10

Individual components

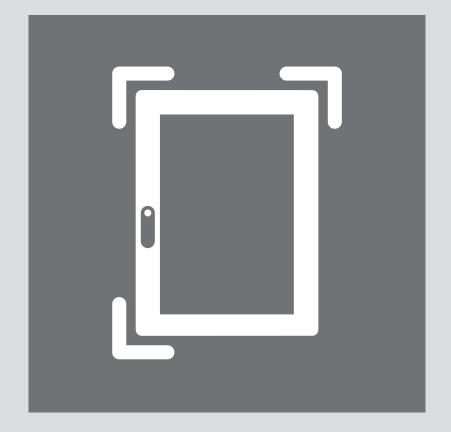


	i		Nō
SEC espagnolette protection	For Roto Line AL geared-handle	10 Piece	487407

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Without mishandling device See page

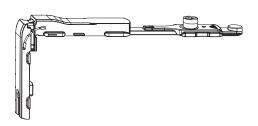
112



7 Corner drives

7.1 Without mishandling device















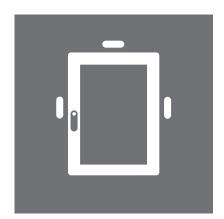




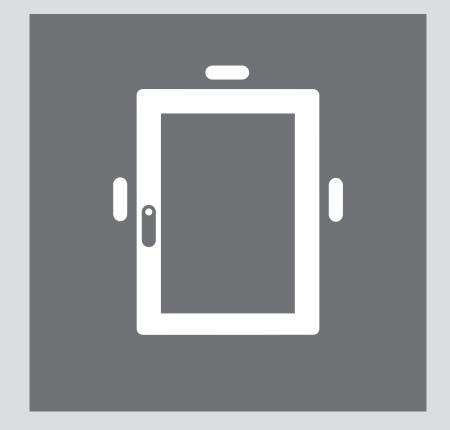
		NΘ
Corner drive set	1 Piece	626523

Contents

Designation	Quantity	Figure
Corner drives without mishandling device	3	
Retaining forks	3	
Insertable cams	1	











Strikers	
Standard	119
Security	120
Night ventilation	
Standard	121
Tilt strikers	
Standard	122
Guide strikers	
Standard	123
Comfort set	
Comfort scissor stay	124
Mishandling device	124



8 Frame components



INFO

Further frame components are available upon request.

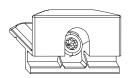




8.1 Strikers

8.1.1 Standard

Locking set



















	<u> </u>		No
Locking set	V.01	1 Piece	791720
	V.02	1 Piece	791721

Contents

Designation	Quantity	Figure
Strikers V.01 / V.02	8	
Insertable cams	4	



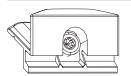
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Striker set



INFO

Additionally with SW > 1280 mm and SH > 1800 mm.













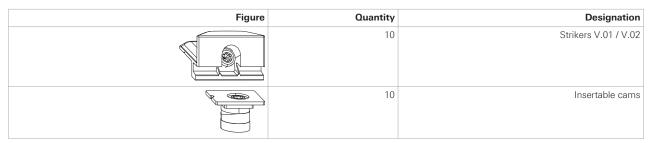


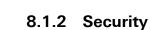




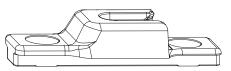
	ŢĹ		No
Striker set	V.01	1 Piece	786321
	V.02	1 Piece	786322

Contents





Individual components















	Ţ 		No
SEC striker	V.01	100 Piece	212637
	V.02	100 Piece	212638

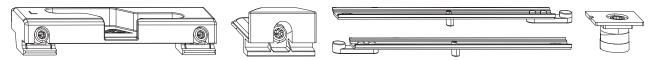
For compatible SEC insertable cams, see → from page 150



8.2 Night ventilation

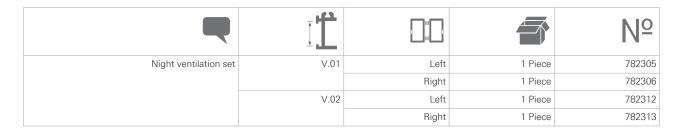
8.2.1 Standard

Sets









Contents

Figure	Quantity	Designation
	4	Night ventilation strikers left / right
	4	Strikers V.01 / V.02
	2	Night ventilation tracks 1
	2	Night ventilation tracks 2
	4	Insertable cams

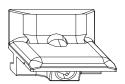


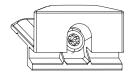
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8.3 Tilt strikers

8.3.1 Standard

Sets







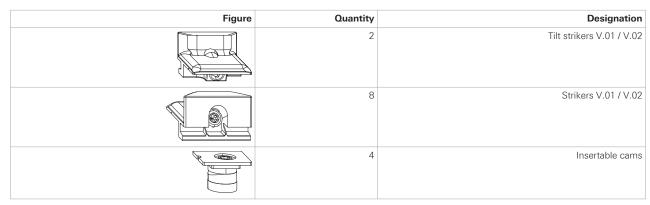




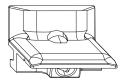


	ŢĽ		Nº
Tilt striker set	V.01	1 Piece	779421
	V.02	1 Piece	779422

Contents



Individual components









	ŢĽ		No
Tilt striker	V.01	2 Piece	786223
	V.02	2 Piece	786224





8.4 Guide strikers

8.4.1 Standard

Sets











	ŢĽ		No
Guide plate set	V.01	1 Piece	776011
	V.02	1 Piece	776014

Contents

Quantity Designation	Quantity	Figure
2 Guide strikers V.01 / V.02	2	
8 Strikers V.01 / V.02	8	
4 Insertable cams	4	



Individual components





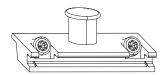


	ĪĽ		No
Guide plates	-	2 Piece	776013

CTL_94_EN_v1 \cdot 08 / 2018 \cdot **123**

8.5 Comfort set

8.5.1 Comfort scissor stay







	ŢĽ		No
Comfort scissor stay frame component	V.01	1 Piece	772684
	V.02	1 Piece	786361

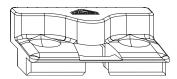


INFO

The comfort set includes two comfort scissor stays from SW 1401 mm. One frame component is required for each comfort scissor stay.

8.5.2 Mishandling device



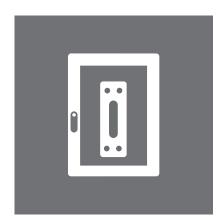




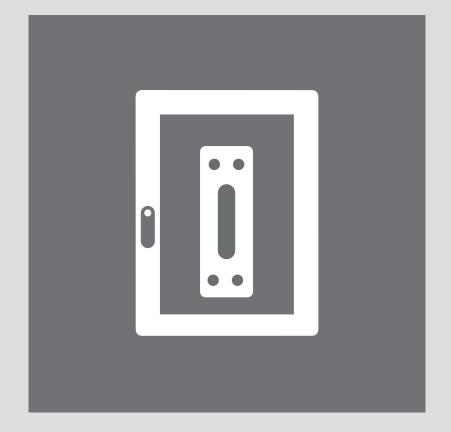


	ŢĽ		Nο
Comfort scissor stay frame component	V.01	1 Piece	786328
	V.02	1 Piece	786329

CTL_94_EN_v1 · 08 / 2018 · **125** Roto







Subject to change

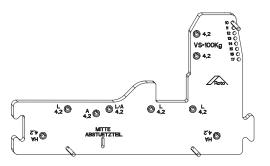


Drilling jigs	
See page	130
Installation jigs	
See page	133
Tools	
See page	134



Jigs

Drilling jigs 9.1











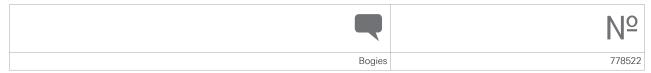






















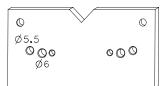






















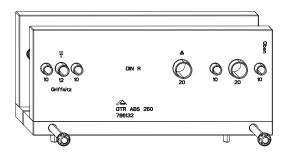
























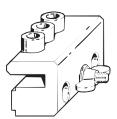






INFO

Use the "Lockable T&T espagnolette" drilling jig for: Flush-encased gearbox without profile cylinder Flush-encased gearbox with profile cylinder

































	No
Scisso	or stay retention 778523



786132









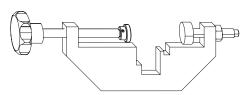


	i	No
Drilling jig with step drill	For diagram D	794249





9.2 Installation jigs













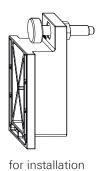


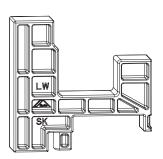






778520





for adjustment





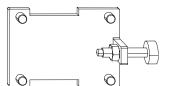
























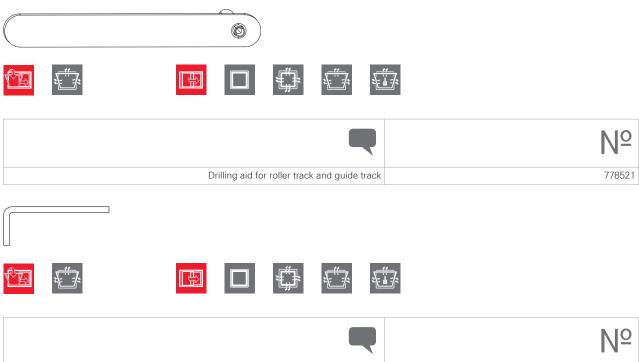


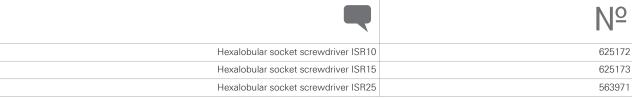
	Nº
Bottom guide block	778524





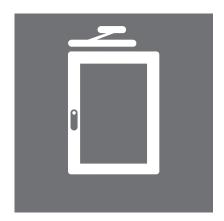
9.3 Tools



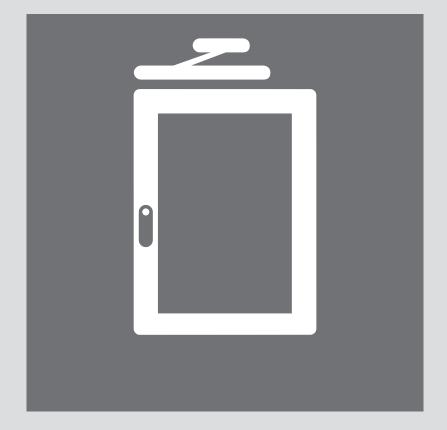














Bogie set	
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10 Individual parts & accessories

10.1 Bogie set

10.1.1 Bogies











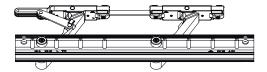


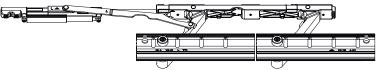




		i	1///////1			No
Bogie	max. 160 kg	Without leading bogie	N	Left	1 Piece	800172
		_	N	Right	1 Piece	800173
				Υ	Left	1 Piece
			Υ	Right	1 Piece	800181
		With leading bogie	N	Left	1 Piece	800170
			N	Right	1 Piece	800171

10.1.2 Tandem bogies













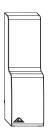


-	3	i	1//////1			Nο
Tandem bogie	max. 200 kg	Without leading bogie	Υ	Left	1 Piece	800182
			Y	Right	1 Piece	800183
		With leading bogie	N	Left	1 Piece	800174
			N	Right	1 Piece	800175



10.2 Reinforcement bracket set

10.2.1 Cover caps

















	3			No
Cover caps	R01.5	Silver	1 Pair	807254
	R04.4	Black brown	1 Pair	807317
	R05.4	Dark bronze	1 Pair	807248
	R06.2	Jet black	1 Pair	807321
	R07.2	Traffic white	1 Pair	807361



10.3 Track set

10.3.1 Roller tracks

















-	3		← →		No
Roller track	R01.1	Natural silver	6070	1 Piece	785094
	R05.4	Dark bronze	6070	1 Piece	785136
	R06.2	Jet black	6070	1 Piece	785138

10.3.2 Guide tracks



















		0	← →		No
Guide track	R01.1	Natural silver	6070	1 Piece	785139

10.3.3 Stay-connecting profiles

















-	3	0			No
Retaining track	R01.5	Silver	5220	1 Piece	785152
	R04.4	Black brown	5220	1 Piece	798483
	R05.4	Dark bronze	5220	1 Piece	785153
	R06.2	Jet black	5220	1 Piece	785154
	R07.2	Traffic white	5220	1 Piece	785155
	Roh	Uncoated	5220	1 Piece	785151



10.3.4 Cover profile bogies















	3		←		No
Cover profile bogies	R01.5	Silver	5220	1 Piece	772637
	R04.4	Black brown	5220	1 Piece	798482
	R05.4	Dark bronze	5220	1 Piece	772638
	R06.2	Jet black	5220	1 Piece	772640
	R07.2	Traffic white	5220	1 Piece	772639
	Roh	Uncoated	5220	1 Piece	772636

10.3.5 Guide track cover profile















	3		i			Nο
Cover profile guide track	R05.3	Medium bronze	_	6070	1 Piece	785144
	R05.4	Dark bronze	-	6070	1 Piece	785659
	R05.5	Bronze	_	6070	1 Piece	785145
	R06.2	Jet black	_	6070	1 Piece	785143
	R07.2	Traffic white	-	6070	1 Piece	785141
	R07.3	Cream	_	6070	1 Piece	785142
	SF	Special colour	RAL 7004 Signal grey	6070	1 Piece	785140



10.3.6 Cover caps for cover profile bogies







	3			No
Cover caps for bogie cover profile	R01.1	Natural silver	1 Pair	785661
	R04.4	Black brown	1 Pair	807125
	R05.4	Dark bronze	1 Pair	785156
	R06.2	Jet black	1 Pair	785158
	R07.2	Traffic white	1 Pair	785157

10.3.7 Connecting rod



















	-			No
Connecting rod	3630	10	1 Piece	785149

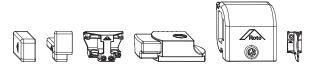




10.3.8 Components pack

10.3.8.1 Standard components pack

Standard components pack

















				Nο
Standard components pack	R01.5	Silver	1 Piece	786157
	R04.4	Black brown	1 Piece	798929
	R05.4	Dark bronze	1 Piece	786158
	R06.2	Jet black	1 Piece	786159
	R07.2	Traffic white	1 Piece	786160
	Roh	Uncoated	1 Piece	786156

Contents

Figure	Quantity	Description
	2	End caps for guide track
	2	End caps for retaining track
	1	Bottom guide block
	1	Stop part, top
Roto	1	Stop part, bottom
	1	Rubber buffer stop part
	1	Supporting piece
Not sh.	10	Flat-headed self-tapping screws ST3.9 \times 9.5 T15
Not sh.	40	Countersunk tapping-screws ST3.9 x 45 T15

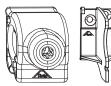


INFO



10.3.8.2 Components pack for additional components for wide sashes

Components pack for additional components for wide sashes



















Contents

Description	Quantity	Figure
Support block	1	
Supporting piece	1	



INFO

Small components pack with additional components for wide sashes is also required with $SW > 1480 \ mm$.





10.4 Scissors-slider set

10.4.1 Fixed top guide block









			No
Fixed top guide block	_	1 Piece	785868

10.4.2 Tiltable top guide block









			No
Tiltable top guide block	Left	1 Piece	772255
	Right	1 Piece	785867



10.5 Geared-handle support set

Sets

















Contents

Figu	re Quantity	Designation
	1	Geared-handle support
Not de	p. 2	Flat-headed screw M5 x 12

Individual components

















	i	#	1		Nο
AL espagnolette support	For Roto Line AL geared-handle	_	_	100 Piece	331937



10.6 Connecting rods



	i		No
3 m connecting rod	ECC-groove	1 Piece	735102
6 m connecting rod		1 Piece	334665



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10.7 Security components

10.7.1 SEC coupler component











	i		Nο	
SEC coupler component	For connecting the connecting rod to a bullet catch or night ventilation track in RC 2 / RC 2 N $$	20 Piece	348576	

10.7.2 SEC locking cam

















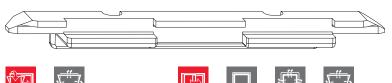
		No
SEC insertable cam	100 Piece	447245





10.7.3 SEC rebate-clearance reduction

Sets

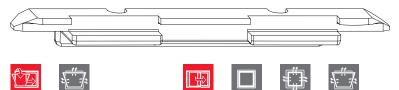


	i		Nο
SEC rebate-clearance reduction set	For corner drives	10 Piece	728950

Contents

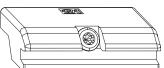
Figure	Quantity	Description
	1	SEC rebate-clearance reduction CD
	1	Countersunk tapping-screw ST 4.8 x 16

Individual components



	i		Nο	
SEC rebate-clearance reduction CD	For corner drives	50 Piece	447112	

10.7.4 Run-up block

















	ŢĽ		No
Run-up block	V.01	100 Piece	684282
	V.02	100 Piece	684283



10.8 Roto NX / NT grease

	i		No
Roto NX / NT grease	20 ml tube, white	1 Piece	782881





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